

**COASTAL DETENTION
HOLDINGS LLC**

PREMIER GLOBAL MANUFACTURERS OF DETENTION / SECURITY EQUIPMENT



Coastal Modular Cells
Installation at Beltrami County Jail

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FROM THE PRESIDENT



Coastal Modular Cells Installation at Beltrami County Jail

Recently, Coastal Detention Holdings played a key role in the development of the newly constructed Beltrami County Jail in Bemidji, Minnesota. As the facility stood complete against a backdrop of snow-covered grounds and winter temperatures, the final and most critical phase of construction remained: the installation of secure detention cells. With timelines tight and budgets carefully managed, Beltrami County required a solution that would deliver speed, quality, and long-term reliability.

Modular construction provided the answer. Coastal Detention's modular cell system offered the fastest and most cost-effective path forward, eliminating many of the delays associated with traditional construction methods. Engineered for precision and efficiency, each unit was designed to arrive fully assembled, furnished, and ready for placement which significantly reduced on-site labor and accelerated overall project completion.

This project also highlights the strength of collaboration within Coastal Detention Holdings. Trussbilt manufactured the modular cells with the durability, craftsmanship, and security standards Coastal Detention is known for. Once delivered to Bemidji, All Phase Security took the lead onsite, expertly coordinating the placement and connection of each unit despite challenging winter conditions.

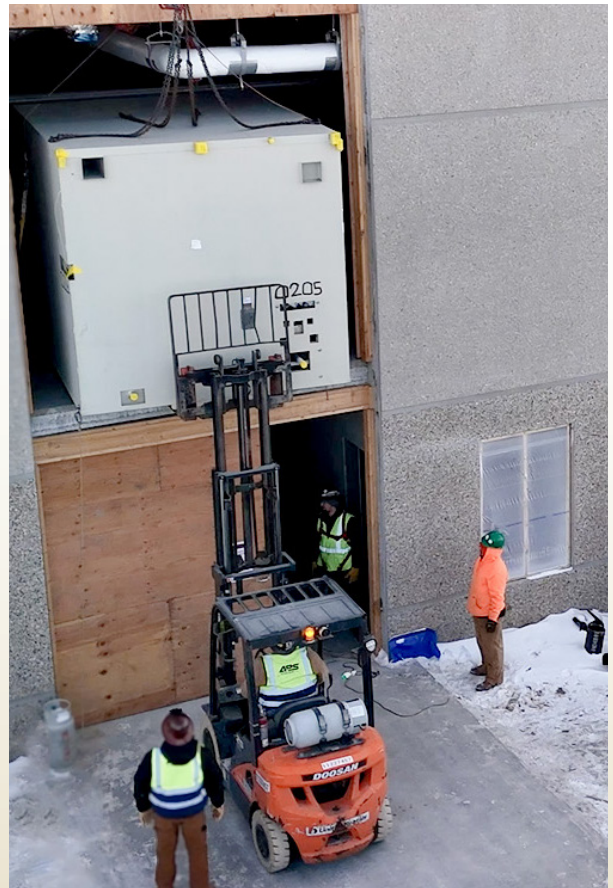


Because of the seamless coordination between manufacturing and installation teams, crews were able to set an average of 15–20 cells per day. The cells are engineered specifically for rapid construction and designed to be placed and connected to utilities immediately upon arrival. That level of preparation and teamwork minimizes downtime, reduces job site complications, and keeps projects moving forward even in less-than-ideal weather.

The success of the Beltrami County Jail project demonstrates more than innovative modular design. It reflects what is possible when multiple companies align their expertise toward a shared objective. From engineering and fabrication to logistics and field installation, each team played a vital role in delivering a secure, efficient, and high-quality solution for the client.

For Beltrami County, Coastal Detention's modular system proved to be the smarter, faster, and more secure choice. For Coastal Detention Holdings, it stands as another example of how collaboration, innovation, and execution come together to build solutions that perform no matter the conditions.





Across the Companies



ALLPHASE SECURITY



ALLPHASE SECURITY has demonstrated a strong commitment to teamwork within the Coastal Detention Holdings family—most notably through their work on the Beltrami County Jail project. While this modular cell design was just one component of a larger effort, All Phase Security played a critical role as the installation experts, working alongside Trussbilt, who manufactured the cells.

Their dedication to communication and collaboration allowed the crew to operate seamlessly with other teams on site. As a result of this coordination, and the efficiency of the modular cell design, the team was able to set an impressive average of 15–20 cells per day. This rapid progress was made possible by cells arriving fully furnished and ready for connection, reflecting a high level of preparation and attention to detail.

It's this combination of smart design and Allphase Security's expertise that made the project a success.

To see their work in action, be sure to watch the installation video. Scan the QR code below to experience first-hand what ALLPHASE SECURITY continues to accomplish.

American Steel Products



American Steel Products continues to demonstrate both talent and growth, most recently through their collaboration with Maximum Security Systems on the Grant County Jail project. As a key contributor, their work on the cell doors and frames played an essential role in the project's success—another example of how each division within Coastal Detention Holdings operates together as a well-coordinated team.

Behind every successful project is a dedicated workforce. Last year, American Steel Products recognized that commitment with several key promotions: Robert Dihrberg was named Vice President of Operations at Coastal Detention Holdings, Regina Garnto was promoted to President of American Steel Products, and Randy Garnto stepped into the role of Vice President of Operations at American Steel Products.



It's the strength of their team and leadership that continues to drive successful projects like the Grant County Jail—and many more to come.

Across the Companies



Maximum Security Systems

This year, Maximum Security Systems took on a new modular cell project for Grant County Jail in Ephrata, Washington. Recently completed, the project was a success thanks to the collaboration and expertise of the Coastal Detention family of companies.

The scope of the project included modular cells manufactured by Maximum Security Systems, cell doors and frames provided by American Steel Products, exterior cell components contributed by Trussbilt, and locking systems produced by Southern Folger. Each company played a critical role, and the project's success reflects the strength of their teamwork and coordination.

Dave Tierney, VP of Business Development at Maximum Security Systems, says that they received rave reviews. Tierney claims, "This project has already become a showpiece for the Pacific Northwest region with dozens of county and state officials touring the facility," Tierney continues, "The entire Coastal family of companies can be proud of the significant role that we played in this project."

Southern Folger

This year, Southern Folger is embracing a variety of new initiatives and changes. The company has introduced enhanced employee appreciation efforts, including a Quarterly Birthday Club to celebrate its hardworking team members. In addition, Employee Appreciation Days are now held at the end of each quarter, featuring snacks in break areas across the facility.

Southern Folger is also starting their locksmith training courses. Their training facility was remodeled and is now ready for its next round of trainees. Last year, they held a class in the new space for one of its Certified Detention Equipment contractors, CML Security. Building on that momentum, Southern Folger had their first Locksmith training course in April. They are set to hold another class in June. You can read more about these efforts in the next article

The company has already achieved its first quarterly shipping goal and is on track to meet—and exceed—future targets. With continued progress in both training and operations, Southern Folger is poised to share even more success stories in upcoming newsletters. In the meantime, be sure to check out the Events section to learn more about the new Quarterly Birthday Club.



Southern Folger

Detention Equipment Company Founded 1897

A COASTAL DETENTION HOLDINGS LLC COMPANY



Across the Companies



Trussbilt

This the team has made significant progress in the production of modular cell units for the Deer Lodge, Montana project. According to President Mark Harvey, the scale and coordination required for this project—totaling 384 cells—make it a major undertaking and a significant milestone for the company. This large-scale effort marks a record in production rates. This project began in December of last year, with the first units scheduled for installation on April 8, 2026, followed by planned deliveries over the next seven months.

“Trussbilt continues to operate at a higher level of production than any year before, with multiple large-scale projects progressing simultaneously,” said President Mark Harvey. “These efforts reflect both strong demand within the detention and corrections construction sector and our ability to execute complex, multi-phase projects at the same time.” This same level of progress is evident in Brooklyn, where the team is halfway through fulfilling material supply. Maintaining a steady sched-

ule has been critical, with coordination across production and logistics, ensuring projects stay on track through detailed scheduling and coordination.

This year also marks an exciting milestone as Trussbilt celebrates its 100th anniversary. Celebrations are planned for August—be sure to check back in the next edition of the Coastal Detention Newsletter for highlights.



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The Preeminent Detention Equipment Market Leader
Centuries of Detention Equipment Expertise



Scan the QR Code to see the newest video about the Coastal Detention Modular Cell install.

Communication and Excellence

One of the milestones reflecting Coastal Detention's commitment to excellence is the implementation of Southern Folger's Locksmith Training Program. This program is designed to teach facility locksmiths the operation and maintenance of their Southern Folger products. The four-day course features plant tours, hands-on instruction, and real-world application to help participants better understand and maintain their equipment.

This course represents the culmination of significant effort from the Southern Folger team. Locksmith training programs were once a cornerstone of Southern Folger's operations but were discontinued several years ago. With the renovation of the new training facility, located on the same site as the Southern Folger plant, these courses have now been brought back to life. The building itself carries a unique history, originally serving as a movie theater before later becoming part of Southern Folger's office space. Today, it stands as a symbol of the company's continued dedication to quality and innovation.

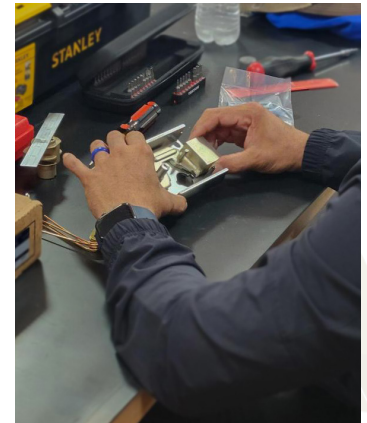
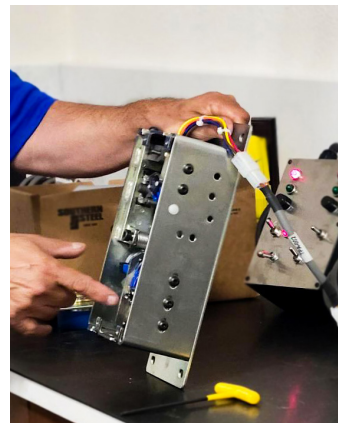
The Locksmith Training Program reflects Southern Folger's mission of excellence by helping customers maintain their locks and detention equipment to ensure long-term performance and reliability. The course also provides an opportunity for Southern Folger to engage directly with its customer base, allowing the team to address real-world challenges alongside the professionals who encounter them every day. During the training, Southern Folger employees and trainees work side by side to troubleshoot, operate, and learn the functions and applications of the company's locking systems, as well as how they perform in the field.



Participants gave overwhelmingly positive reviews of the inaugural course and highlighted the hands-on portion as a favorite aspect of the experience. This practical training allowed students to disassemble, inspect, and reassemble locks while gaining a deeper understanding of their components and operation.

The first class, held in April, coincided with Fiesta San Antonio, and participants received Fiesta medals along with their training materials, including operations and maintenance manuals and workbooks. Attendees completed the course with certificates and the skills needed to troubleshoot a wide range of lock issues. With strong feedback from participants, the program marks another step forward for Southern Folger, with additional classes planned throughout the year as the training program continues to grow.

Their next course will take place in June and the program will continue through out the year.



Don Halloran Becomes Coastal Detention Holdings President

Coastal Detention Holdings is pleased to announce that Don Halloran has assumed the role of President of the company.

In each edition of the Coastal Detention Holdings Newsletter, be sure to turn to the back page for A Word from the President, where Don shares his thoughts, vision, and updates from across the CDH family of companies.



People and Culture

Trussbilt would like to recognize several outstanding team members. Fernando Gonzalez recently stepped into the role of Maintenance Manager, transitioning from Modular Cell Supervisor due to his strong leadership and equipment expertise. James Shoultz, QC Manager, has also taken on expanded responsibilities in Modular Cell Production—an effort that, as President Mark Harvey noted, “speaks to his expertise and leadership.” Additionally, new Production Scheduler Shelly Ames has become a key contributor, helping coordinate production timelines and support the phased shipping of recent projects while improving organization and communication.

Southern Folger is proud to highlight its first two Employee Spotlight nominees: Grant Tapson in Engineering, recognized for his resilience and focus on complex projects, and April’s nominee, Jose Chaven in Paint and Grind, for his hard work and adaptability.

The company also recognizes a dedicated night shift team in the lock shop, led by Supervisor Jason Cervantes and team members Karla Cabrera Munoz, Cecil Garcia Jr., and John Gomez, who are assembling and testing the 10120A lock.

Thank you to all employees who contribute to the success of Coastal Detention. The achievements highlighted throughout this newsletter are made possible by the hard work and collaboration of every team member.



Events



The top of the year maybe slow for events but these Companies are making sure their employees are celebrated and appreciated no matter the time of year. Companies such as Southern Folger started their first Birthday Club. This event happens once a month at the end of the quarter and is for everyone who had a birthday the past quarter. The event is complete with games where you get to know your fellow employees, prizes such as gift cards and company merch, as well as breakfast. Everyone even got their own Bundtlets from Nothing Bundt Cakes. The Quarterly Birthday Club is all about showing employees how much they are appreciated and thanking them for all their hard work.

Southern Folger also celebrated a local holiday called Fiesta! They were able to enjoy ice cream from Coco Leche ice cream truck to help celebrate. As holidays and milestones come up for each company, check back in this section to see how each company celebrates! In the next edition of the newsletter, you'll get to see how Trussbilt celebrates its 100th anniversary. Mark says they have started planning a celebration and more details will be solidified over the next few months.

A Word from the President

As I step into the role of President of Coastal Detention Holdings, I am both honored and energized by the opportunity to lead an organization that represents some of the most respected names in the detention industry. Across our family of companies—American Steel Products, Trussbilt, Southern Folger Detention Equipment Company, MSSC, and ALLPHASE SECURITY- we have built a reputation for quality, reliability, and innovation that spans decades. Today, however, being the largest provider in our industry is not enough. Market leadership brings responsibility. It is our obligation to set the standard that others strive to follow.

One of our primary areas of focus moving forward is reducing lead times across all CDH companies. Our customers operate in an environment where schedules are compressed, budgets are scrutinized, and project delivery expectations continue to increase. We must respond by becoming faster, more agile, and more efficient in every aspect of our business, from engineering and manufacturing to project management and field support.

Equally important is our commitment to becoming even more customer-centric. Every interaction with a customer, DEC, distributor, contractor, architect, consultant, or facility owner is an opportunity to demonstrate why they chose CDH. We must listen more closely, communicate more proactively, and execute more consistently. Our goal is not simply to meet expectations; it is to exceed them.

What makes this objective achievable is the strength of our people and the unique capabilities of our companies. Together, we provide an unmatched portfolio of detention solutions, from doors, frames, and locking systems to modular cells, security ceilings, and installation services. No competitor can match the breadth of expertise and resources that exist within the CDH family.

As we move forward, I challenge each of us to think beyond our individual companies and departments. When we collaborate as one organization, we become stronger, more responsive, and more valuable to our customers. By working together to shorten lead times, improve responsiveness, and continuously enhance the customer experience, we will not only maintain our leadership position but also redefine what leadership looks like in our industry.

The future of Coastal Detention Holdings is bright. We have the people, products, and experience to set the market standard for excellence. Now is the time to raise the bar, lead from the front, and demonstrate why CDH remains the industry's trusted partner. Thank you for your dedication, your professionalism, and your commitment to our customers.

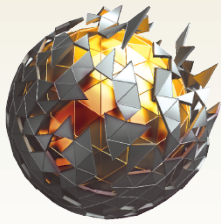
Don Halloran - President - Coastal Detention Holdings

Teamwork

Regardless of differences, we strive shoulder to shoulder...

Team work can be summed up in five words:

“We Believe in each other.”



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AMERICAN STEEL PRODUCTS

Coastal Plain Ventures LLC

Founded 1933

A COASTAL DETENTION HOLDINGS LLC COMPANY



Southern Folger

Detention Equipment Company Founded 1897

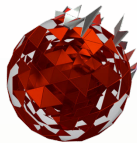
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Trussbilt

Founded 1926

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**ALABAMA DETENTION
HOLDINGS LLC**

APS
ALL PHASE SECURITY, LLC

MAXIMUM
SECURITY SYSTEMS

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