



The
INSIDER
Southern Folger Company Newsletter

EXPERIENCE

**The People Behind the Machine Shop
ModCorr Visits
Third Quarter Birthday Club
October 2026**

The People Behind the Scenes

The Machine Shop

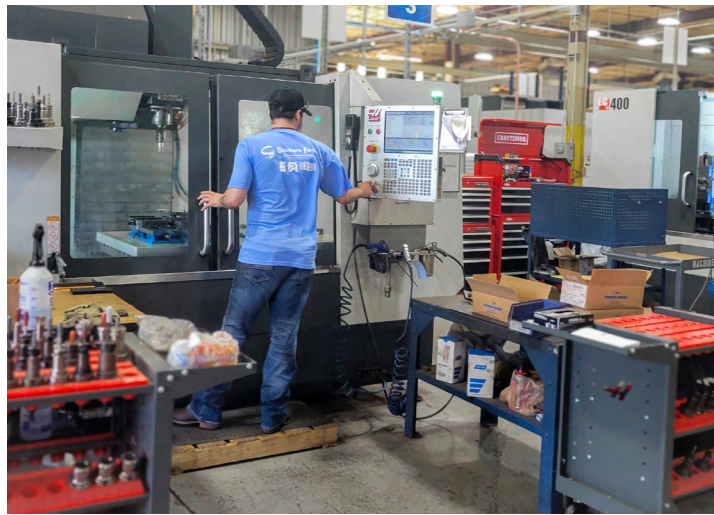
When you receive a product from Southern Folger, you know that it's been made by a company with decades of experience. This experience extends to the employees that continually make quality locks and devices for your facility. One of those employees is Jonathan Menchaca, who works behind the scenes to make our machine shop and manufacturing process a smooth and organized process. The Insider was able to ask Menchaca a few questions about his job, his department, and the commitment Southern Folger has to teamwork and quality products.



Menchaca says that continuous communication is how they are always improving lead times every step of the way. This, and his years of experience helped him when starting in the role of Material Handler Lead as Menchaca started this role when Southern Folger acquired RR Brink. He had to quickly organize operations, structure a schedule, and coordinate with his team to manage production demands.

Menchaca and his team of CNC Machinists are a great example of how experience, teamwork, and dedication make Southern Folger a leader in detention manufacturing. Southern Folger is continuing to invest in their employees' knowledge by cross training them and allowing them to grow in the company. Experience like this is how Southern Folger's products stay consistent, how lead times keep improving, and how Southern Folger staff take pride in their work.

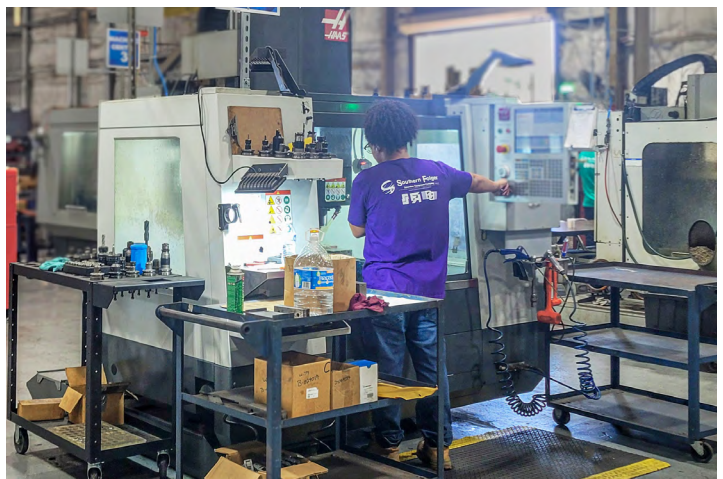
"I take pride in knowing that my hands have welded and machined components used in justice facilities around the world," Menchaca said, "I am proud to be part of the team at the world's leading detention lock manufacture."



Jonathan Menchaca is the Material Handler Lead. After starting as a MIG/TIG welder, Menchaca received cross training in every fabrication department. His experience allowed him to gain knowledge in the production process from raw materials to final assembly and shipment. This experience allowed him to move to his current role where he oversees the production flow in the machine shop.

Gaining experience such as this is vital to our employees as it's how Southern Folger ensures quality products. "Our locks contain numerous machined components," Menchaca said, "some of which require precise dimensions and strict tolerances. Consistently producing these parts to specification is essential to maintaining the quality our customers expect and deserve."

Southern Folger's quality is also dependent on teamwork and communication. Menchaca sees that firsthand by maintaining communication with multiple departments so that each product is made with the high standards and speed that Southern Folger is known for.



Employee Spotlight

Congratulations to Carlos Garcia



This month's Employee Spotlight goes to Carlos Garcia, a valued member of Southern Folger's Material Department. Carlos is tasked with planning the parts that need to be manufactured and stocked. He also coordinates planning and selecting material. He was selected for the Employee Spotlight by Margaret Schaufele who says that Garcia takes pride in his work and is well respected by his co workers for his hard work, experience, and dedication. Garcia also excels in maintaining relationships with the Engineering department to ensure a well structured timeline.

"Carlos is a valued member of our team," says Schaufele, "who is always willing to share is knowledge and help train others."

ModCorr Visit

On August 4th, Southern Folger was visited by ModCorr, one of Southern Folgers Detention Equipment contractors. The thirteen representative from ModCorr started their day off with a greeting from Don Halloran. Then they continued their day with a tour of the facility and an information session where they learned more about our products. Southern Folger employees got to meet and talk with ModCorr, further strengthening the two companies relationships.



Happy Birthday to:

Claudia Gonzales
Sandra Pastran
Dylan Halloran
Pearl Jordan
Bernice Camarillo
Mario Garcia
Rebecca Cox
Jose Infante
David Woodring
Russell Jackson
Jerri Galan
Carlos Martinez
Jason Cervantes

Johnamboy Gomez
Adrian Garza
Alcide Longoria
Austin Roach
Carlos Orozco
Guadalupe Olvera
Jessie Martinez Jr.
Jesus Saucedo
Jonathan Menchaca
Marcos Rodriguez
Christopher Menn
Alejandro Arriaga

Carlos Garcia
Denell Van De Veire
Margaret Schaufele
Eugene Talamantez Jr.
Jesse Flores
Julian Ruiz Jr.
Lias Castruita
Monica Rodriguez
Alberto Torres
Sebastian Flores
John Legros
Hailey Mathis

Antonio Duron Jr.
Jose Leija
Mario Quiroz
Johnny Mancha
Michael Green Jr.
Victoria Ybarra
Christopher Guerra
Diego Luna
John Botello Jr.
Mike Vidales Jr.
Rudolph Dewitt
Aaron Decosta

3rd Quarter Birthday Club

This September, Southern Folger celebrated its third quarter Birthday Club. Like the previous celebrations, many Southern Folger employees whose birthday fell in the third quarter gathered to enjoy games, cake, and each other's birthday's.

This third Birthday Club of 2026 included a raffle, a co-worker bingo, and a punch wall where many employees won prizes, had cake from Nothing Bundt cakes, and enjoyed breakfast tacos. Employees mingled and celebrated each other for a short but eventful break. There will be one more birthday club celebration later this year.

Happy Birthday to everyone listed!





A Safety Tip

From John Legros
Director of Safety

“The art of safety is knowing
the risks and avoiding them.”

Visiting Unico

In September, Southern Folger President Don Halloran went to Dubai and visited with Unico, Southern Folger's distributor in the Middle East. See the picture to the right of his visit



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Southern Folger
Detention Equipment Company Founded 1897
A COASTAL DETENTION HOLDINGS LLC COMPANY